

TECHNICAL DATA SHEET

JOKISCH FOTIA ALEA 1.X (Jokisch LB 100 Liquid – premixed)

Environmentally friendly, hydrated anti spatter fluid for MIG and MAG welding.

Not flammable – silicone free - chlorinated hydrocarbon free - without solvents

APPLICATION

Ready-to-use active welding substance, can be used for most common industrial welding process. Prevents the adherence of welding spatter to the workpiece surface.

Can be applied with hand sprayers or air spray cans.

Spray the work surface slightly, apply only thin spray film.

CHARACTERISTICS

- For arc welding with electrodes, easy removal of the slag, even with V-seams
- Easy cleaning of welding seams
- Also prevents the welding spatter from burning in the burner heads during inert gas welding and contact welding
- When used correctly no complications with further processing of priming, painting, galvanizing etc.
- It is completely non flammable and can therefore be applied without risk in the workplace
- Product is exempted from the specific labelling requirements of hazardous products according to ordinance on hazardous substances

PROPOSED CONCENTRATION

Ready for use in the mixing ratio 1 : 3

(1 part of Jokisch **Fotia Alea 1.X**, and 3 parts water)

Immediately usable.

STORAGE

Storage temperature:

5 – 40°C

Storage time:

12 months

without Jokisch **Fotia Alea 1.X**



with Jokisch **Fotia Alea 1.X**

