

TECHNICAL DATA SHEET

JOKISCH MONOS PRIX V4S (Jokisch Cutting gel)

Cutting gel for severe machining.

Characteristics: Precise application

APPLICATION

Specially developed for very heavy machining operations such as threading, drilling, milling, etc. of alloyed and unalloyed steel as well as chrome nickel steel, titanium, manganese carbon steel, cast steel, cast iron, malleable iron.

For materials like Steel, aluminum, copper, castings, zinc and its alloys.
Allows long tool life and very good surface quality of the material to be machined.

CHARACTERISTICS

- Economical in use due to targeted application at the spot to be machined
- Due to the gel-like consistency, the cutting gel can be used wherever a paste or oil does not achieve the desired result due to the viscosity
- Due to the small size of the package, the gel will fit into any pocket and is ideal for the portable use

TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS PRIX V4S
Kin. viscosity at 40°C	mm ² /s	DIN 51 562	-
Density at 20°C	g/cm ³	DIN EN ISO 12185	1
Flash point	°C	DIN ISO 2592	270

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this

STORAGE

Storage temperature: 5 – 40°C
Storage time: 36 months