# JOKISCH MIGMA RINO EPY

**100% active defoamer concentrate for water-miscible mineral oil-based and mineral oil-free cooling lubricants**

**Chlorine free - amine free - nitrite free - free of boric acid - free of biocides**

## APPLICATION

It can be used directly without prior dilution and should preferably be added to the foaming system at a point where there is strong turbulence (this should be done in small batches) (but not before the filter). Dilutions with water are not stable in the long term.
Before each further addition, wait until the mixture has been thoroughly blended.
The defoamer should be added until sufficient foam breakdown has occurred.

## CHARACTERISTICS

Offers the highest possible compatibility with standard subsequent metalworking processes, meaning that machined parts can be painted or coated without any problems after washing.

## PROPOSED CONCENTRATION

As a top-up defoamer at a rate of approx. 10 to 100 ml per 1,000 litres of bath volume, depending on the specific application and the desired results.
The defoamer should always be stirred before use.
Dilutions with water are not stable in the long term.

## TECHNICAL SPECIFIATIONS

| | UNIT | METHOD | JOKISCH **MIGMA RINO EPY** |
|---|---|---|---|
| Kin. viscosity at 20°C | mm²/s | DIN EN ISO 51562 | 600 |
| Density at 20°C | g/cm³ | DIN EN ISO 2811-1 | 0,8-1,0 |
| pH-value at 5% | | | 5,0 – 7,0 |

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

## STORAGE

Storage temperature: 10 – 30°C
Storage time: 6 months

Stand: 11.09.2025

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