

# TECHNICAL DATA SHEET

## JOKISCH MONOS ATOS U4G (Jokisch HFF 22 GMA)

Forming oil for severe machining.

Characteristics: High pressure additives, increased tool life during forming- and fine blanking processes

### APPLICATION

Especially optimized for the forming and the fine cutting process.  
Precisely harmonized, extreme pressure additives allow severe machining operations.

### CHARACTERISTICS

Through the use of high-quality, paraffinic base oils, this oil has a very low mist foaming tendency and guarantees a long tool life.

### TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS ATOS U4G
Kin. viscosity at 40°C	mm <sup>2</sup> /s	DIN 51562	60
Density at 20°C	g/cm <sup>3</sup>	DIN EN ISO 12185	0,97
Flash point	°C	DIN ISO 2592	not determined

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this

### STORAGE

Storage temperature: 5 – 40°C  
Storage time: 36 months