

TECHNICAL DATA SHEET

JOKISCH MONOS ATOS M4S (Jokisch HDS 400 CF)

Mineral oil based metalworking oil for severe machining.

Characteristics: Medium viscosity

APPLICATION

High-performance cutting oil for severe machining of high-alloyed steel with increased stability.

Also suitable for chrome - nickel steel, titanium, manganese and carbon steel.

Excellent for drilling, tapping, grating, sinking, turning and milling.

CHARACTERISTICS

Operates extremely economically with minimum tool wear and prevents the formation of built up edges. Long tool life and optimum workpiece quality are the result.

The use of chlorine - containing solvents could be renounced by the new Additive technology.

For copper processing we recommend our product
Jokisch **Monos Atos A2G**.

TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS ATOS M4S
Kin. viscosity at 40°C	mm ² /s	ASTM D 7042	87
Density at 20°C	g/cm ³	EN ISO 12185	0,90
Flash point	°C	DIN EN 57	>180

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

STORAGE

Storage temperature: 5 – 40°C
Storage time: 36 months