TECHNICAL DATA SHEET



Metalworking oil for universal processing, specifically for non-ferrous metals.

Characteristics: Due to the EP-additives also usable as drawing oil

APPLICATION

The range of application covers all non-ferrous metals: e.g. Aluminum casting, die casting, cast- and redbrass, bronze, aluminum, copper, zinc and its alloys, etc. For thread cutting, thread chasing, tapping, centering, reaming, drilling and milling, as well as for chipless machining. Also suitable for sawing.

CHARACTERISTICS

High-quality cutting and drawing oil with a special combination of high-pressure additives. Operates extremely economically with minimal tool wear.

Extremely long service life and optimum material quality are the result.

Low viscosity, therefore very good cooling effect, can be used in pumping systems and suitable for minimum quantity lubrication.

TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS ATOS A2G
Kin. viscosity at 40°C	mm²/s	ASTM D 7042	23
Density at 20°C	g/cm³	DIN EN ISO 12185	0,89
Flash point	°C	DIN EN 57	165

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

STORAGE

Storage temperature: 5 – 40°C Storage time: 36 months

> Jokisch GmbH Fabrik für Schmier- und Kühlmittelspezialitäten

