

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 1 of 11

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1. Product identifier**

Jokisch Monos Prix F2S

Further trade names

Art.Nr.: 30000301

1.2. Relevant identified uses of the substance or mixture and uses advised against**Use of the substance/mixture**

Metal cutting paste

Uses advised against

No information available.

1.3. Details of the supplier of the safety data sheet

Company name:	Jokisch GmbH	
	Germany	
Street:	Industriestraße 5	
Place:	D-33813 Oerlinghausen	
Telephone:	+49(0)5202/9734-0	Telefax: +49(0)5202/9734-49
E-mail:	info@jokisch-fluids.de	
Contact person:	Regulatory affairs	
E-mail:	MSDS@jokisch-fluids.de	
Internet:	www.jokisch-fluids.de	

1.4. Emergency telephone number:

Emergency telephone number (24h) +1 872 5888271 (JRR) (en)

Further Information

Reserved for industrial and professional use.

SECTION 2: Hazards identification**2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

This mixture is not classified as hazardous in accordance with Regulation (EC) No 1272/2008.

2.2. Label elements**2.3. Other hazards**

A health hazard is not expected when handled under normal conditions. Prolonged or repeated contact with the skin without proper cleansing may clog the skin pores and cause disorders such as oil acne/folliculitis. Used oil may contain harmful contaminants.

SECTION 3: Composition/information on ingredients**3.2. Mixtures**

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 2 of 11

Relevant ingredients

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
12001-85-3	Naphthenic acids, zinc salts			<2,4 %
	234-409-2		01-2120783834-41	
	Skin Irrit. 2, Aquatic Acute 1, Aquatic Chronic 1; H315 H400 H410			
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene			0.1 - < 1 %
	270-128-1		01-2119491299-23	
	Repr. 2; H361f			

Full text of H and EUH statements: see section 16.

Specific Conc. Limits, M-factors and ATE

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
12001-85-3	234-409-2	Naphthenic acids, zinc salts	<2,4 %
	oral: LD50 = > 2000 mg/kg		
68411-46-1	270-128-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	0.1 - < 1 %
	dermal: LD50 = > 2000 mg/kg; oral: LD50 = > 5000 mg/kg		

SECTION 4: First aid measures**4.1. Description of first aid measures****General information**

Seek medical attention if problems persist. No administration in cases of unconsciousness or cramps.

After inhalation

Provide fresh air. Move victim to fresh air. Put victim at rest and keep warm.

After contact with skin

Wash with plenty of water. Take off contaminated clothing and wash it before reuse. Remove contaminated, saturated clothing immediately. After contact with skin, wash immediately with plenty of water and soap.

After contact with eyes

Rinse immediately carefully and thoroughly with eye-bath or water. In case of contact with eyes, rinse immediately with plenty of flowing water for 10 to 15 minutes holding eyelids apart. Consult an ophthalmologist.

After ingestion

Rinse mouth immediately and drink plenty of water. Do NOT induce vomiting.

4.2. Most important symptoms and effects, both acute and delayed

Signs and symptoms of oil acne/folliculitis may include the development of blackheads and pimples in the exposed areas of the skin. Ingestion may cause nausea, vomiting and/or diarrhea. IF INHALED: May cause drowsiness or dizziness.

Prolonged or repeated contact with skin or mucous membrane result in irritation symptoms such as redness, blistering, dermatitis, etc. Ingestion causes nausea, weakness and central nervous system effects.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures**5.1. Extinguishing media****Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings. Water fog. Extinguishing powder. Carbon dioxide. Foam.



Safety Data Sheet

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 3 of 11

Unsuitable extinguishing media

High power water jet.

5.2. Special hazards arising from the substance or mixture

Non-flammable. In case of fire may be liberated:

Carbon dioxide (CO₂).

Carbon monoxide

Nitrogen oxides (NO_x).

5.3. Advice for firefighters

In case of fire: Wear self-contained breathing apparatus. In case of fire: Wear self-contained breathing apparatus.

Additional information

Collect contaminated fire extinguishing water separately. Do not allow entering drains or surface water.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General advice

See protective measures under point 7 and 8.

For non-emergency personnel

Special danger of slipping by leaking/spilling product.

For emergency responders

Self-protection of the first aider Remove affected person from the danger area and lay down. Do not leave affected person unattended. Remove all sources of ignition. Use appropriate respiratory protection.

6.2. Environmental precautions

Do not allow to enter into surface water or drains. Do not allow to enter into surface water or drains. Prevent spread over a wide area (e.g. by containment or oil barriers).

6.3. Methods and material for containment and cleaning up

For containment

Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

Other information

Take up mechanically. Treat the recovered material as prescribed in the section on waste disposal. Absorb with liquid-binding material (sand, diatomaceous earth, acid- or universal binding agents).

Clean contaminated articles and floor according to the environmental legislation.

Clean with detergents. Avoid solvent cleaners.

6.4. Reference to other sections

Disposal: see section 13

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling

Avoid oil mist

Use only in well-ventilated areas.

When using do not eat, drink or smoke.

Advice on general occupational hygiene

Take off contaminated clothing. Wash hands before breaks and after work. When using do not eat or drink.

Further information on handling

High slip hazard because of leaking or spilled product.

7.2. Conditions for safe storage, including any incompatibilities

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 4 of 11

Requirements for storage rooms and vessels

Keep container tightly closed. Keep the packing dry and well sealed to prevent contamination and absorption of humidity.

Recommended storage temperature: 5-40 °C

Hints on joint storage

Keep away from food, drink and animal feedingstuffs.

Maximum period of storage (time): 3

7.3. Specific end use(s)

Observe technical data sheet.

Reserved for industrial and professional use.

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****DNEL/DMEL values**

CAS No	Substance	Exposure route	Effect	Value
12001-85-3	Naphthenic acids, zinc salts			
Worker DNEL, long-term		inhalation	systemic	1,18 mg/m ³
Worker DNEL, long-term		dermal	systemic	3,3 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	0,29 mg/m ³
Consumer DNEL, long-term		dermal	systemic	1,7 mg/kg bw/day
Consumer DNEL, acute		oral	systemic	0,17 mg/kg bw/day
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene			
Worker DNEL, long-term		inhalation	systemic	0,31 mg/m ³
Worker DNEL, long-term		dermal	systemic	0,44 mg/kg bw/day
Consumer DNEL, long-term		inhalation	systemic	0,14 mg/m ³
Consumer DNEL, long-term		dermal	systemic	0,04 mg/kg bw/day
Consumer DNEL, long-term		oral	systemic	0,04 mg/kg bw/day

Safety Data Sheet

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 5 of 11

PNEC values

CAS No	Substance	Value
Environmental compartment		
12001-85-3	Naphthenic acids, zinc salts	
Freshwater		0,004 mg/l
Marine water		0 mg/l
Freshwater sediment		0,015 mg/kg
Marine sediment		0,002 mg/kg
Micro-organisms in sewage treatment plants (STP)		0,68 mg/l
Soil		0,001 mg/kg
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	
Freshwater		0,034 mg/l
Marine water		0,00338 mg/l
Freshwater sediment		0,446 mg/kg
Marine sediment		0,0446 mg/kg
Micro-organisms in sewage treatment plants (STP)		10 mg/l
Soil		1,76 mg/kg

Additional advice on limit values

Does not contain substances above concentration limits fixing an occupational exposure limit. To date, no national critical limit values exist.

8.2. Exposure controls



Appropriate engineering controls

If local exhaust ventilation is not possible or not sufficient, the entire working area should be ventilated by technical means.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear eye protection/face protection.

Hand protection

When handling with chemical substances, protective gloves must be worn with the CE-label including the four control digits. The quality of the protective gloves resistant to chemicals must be chosen as a function of the specific working place concentration and quantity of hazardous substances. For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. Protect skin by using skin protective cream.
Wash hands before breaks and after work.

Skin protection

Wear suitable protective clothing. Chemical resistant safety shoes. Take off immediately all contaminated clothing.

Thorough skin-cleansing after handling the product. Set out skin protection guidelines.

Respiratory protection

In case of inadequate ventilation wear respiratory protection. If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn.

Environmental exposure controls

Do not allow to enter into surface water or drains.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 6 of 11

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Physical state:	Metal cutting paste	
Colour:	light brown	
Odour:	characteristic	
		Test method
Melting point/freezing point:	not determined	
Boiling point or initial boiling point and boiling range:	not determined	
Flammability:	not determined	
	not applicable	
Lower explosion limits:	1 vol. %	
Upper explosion limits:	10 vol. %	
Decomposition temperature:	not determined	
pH-Value:	not determined	
Viscosity / kinematic: (at 40 °C)	100 mm ² /s	ASTM D445
Water solubility:	The study does not need to be conducted because the substance is known to be insoluble in water.	
Solubility in other solvents	not determined	
Partition coefficient n-octanol/water:	>6	
Vapour pressure: (at 20 °C)	0,5 hPa	
Density (at 15 °C):	0,9 g/cm ³	
Relative density (at 15 °C):	0,9	
Relative vapour density:	> 1	

9.2. Other information**Information with regard to physical hazard classes**

Self-ignition temperature	
Solid:	not determined
Gas:	not applicable
Oxidizing properties	
Not oxidising.	

Other safety characteristics

Evaporation rate:	not determined
Solid content:	not determined

Further Information

No information available.

SECTION 10: Stability and reactivity**10.1. Reactivity**

No hazardous reaction when handled and stored according to provisions.

10.2. Chemical stability

The product is chemically stable under recommended conditions of storage, use and temperature.

10.3. Possibility of hazardous reactions

No known hazardous reactions.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 7 of 11

10.4. Conditions to avoid

Protect against: heat.

10.5. Incompatible materials

The following must be prevented: Oxidizing agents, strong. acid.

10.6. Hazardous decomposition products

Hazardous decomposition products: none

SECTION 11: Toxicological information**11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Toxicokinetics, metabolism and distribution**

There are no data available on the preparation/mixture itself.
Data apply to the main component.

Acute toxicity

Based on available data, the classification criteria are not met.

ATEmix tested

	Dose	Species	Source
LD50, oral	> 5000 mg/kg	Rat	
LD50, dermal	> 5000 mg/kg	Rabbit	

ATEmix calculated

ATE (inhalation vapour) > 20 mg/l; ATE (inhalation dust/mist) > 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
12001-85-3	Naphthenic acids, zinc salts				
	oral	LD50 > 2000 mg/kg	Rat	Echa	
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene				
	oral	LD50 > 5000 mg/kg	Rat	ECHA	OECD 401
	dermal	LD50 > 2000 mg/kg	Rat	ECHA	

Irritation and corrosivity

Skin corrosion/irritation: Based on available data, the classification criteria are not met.
Serious eye damage/eye irritation: Based on available data, the classification criteria are not met.

Sensitising effects

Based on available data, the classification criteria are not met.

Carcinogenic/mutagenic/toxic effects for reproduction

Germ cell mutagenicity: Based on available data, the classification criteria are not met.
Carcinogenicity: Based on available data, the classification criteria are not met.
Reproductive toxicity: Based on available data, the classification criteria are not met.

STOT-single exposure

Based on available data, the classification criteria are not met.

STOT-repeated exposure

Based on available data, the classification criteria are not met.

Aspiration hazard

Based on available data, the classification criteria are not met.

Additional information on tests

No risks worthy of mention. Practical experience.
The statement is derived from the properties of the single components.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 8 of 11

11.2. Information on other hazards**Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

SECTION 12: Ecological information**12.1. Toxicity**

Based on available data, the classification criteria are not met.

CAS No	Chemical name					
	Aquatic toxicity	Dose	[h] [d]	Species	Source	Method
12001-85-3	Naphthenic acids, zinc salts					
	Acute fish toxicity	LC50 100 mg/l	96 h	Cyprinus carpio	Echa	OECD Guideline 203
	Acute algae toxicity	ErC50 4 mg/l	72 h	Pseudokirchneriella subcapitata	Echa	OECD Guideline 201
	Acute crustacea toxicity	EC50 35 mg/l	48 h	Daphnai Magna	Echa	OECD Guideline 202
	Acute bacteria toxicity	EC50 0,7 mg/l ()	3 h	activated sludge		ISO 9509
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene					
	Acute fish toxicity	LC50 > 100 mg/l	96 h	Danio rerio	OECD 203	
	Acute algae toxicity	ErC50 > 100 mg/l	72 h	Desmodesmus subspicatus	OECD 201	
	Acute crustacea toxicity	EC50 51 mg/l	48 h	Daphnia magna	OECD 202	
	Algae toxicity	NOEC 10-100 mg/l	3 d	Algea	OECD 201	
	Crustacea toxicity	NOEC 1,69 mg/l	21 d	Daphnia magna	OECD 211	
	Acute bacteria toxicity	EC50 > 100 mg/l ()		Bacteria	OECD 209	

12.2. Persistence and degradability

The product has not been tested.

CAS No	Chemical name			
	Method	Value	d	Source
	Evaluation			
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene			
	OECD 301 B	1%	28	
	Not easily bio-degradable (according to OECD-criteria).			

12.3. Bioaccumulative potential

The product has not been tested.

Partition coefficient n-octanol/water

CAS No	Chemical name	Log Pow
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	> 6,66

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 9 of 11

BCF

CAS No	Chemical name	BCF	Species	Source
68411-46-1	Benzenamine, N-phenyl-, reaction products with 2,4,4-trimethylpentene	1730	Cyprinus carpio	MITI

12.4. Mobility in soil

in delivery condition: viscous

12.5. Results of PBT and vPvB assessment

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

The components in this formulation do not meet the criteria for classification as PBT or vPvB .

12.6. Endocrine disrupting properties

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

12.7. Other adverse effects

Do not allow uncontrolled discharge of product into the environment.

Further information

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

SECTION 13: Disposal considerations**13.1. Waste treatment methods****Disposal recommendations**

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil. Dispose of waste according to applicable legislation.

List of Wastes Code - residues/unused products

120112 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; spent waxes and fats; hazardous waste

List of Wastes Code - used product

120112 WASTES FROM SHAPING AND PHYSICAL AND MECHANICAL SURFACE TREATMENT OF METALS AND PLASTICS; wastes from shaping and physical and mechanical surface treatment of metals and plastics; spent waxes and fats; hazardous waste

Contaminated packaging

Non-contaminated packages may be recycled. Handle contaminated packages in the same way as the substance itself.

SECTION 14: Transport information**Land transport (ADR/RID)****14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.

14.4. Packing group:

No dangerous good in sense of this transport regulation.

Inland waterways transport (ADN)**14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.

14.4. Packing group:

No dangerous good in sense of this transport regulation.

Marine transport (IMDG)**14.1. UN number or ID number:**

No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name:

No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es):

No dangerous good in sense of this transport regulation.



Safety Data Sheet

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 10 of 11

14.4. Packing group: No dangerous good in sense of this transport regulation.

Air transport (ICAO-TI/IATA-DGR)

14.1. UN number or ID number: No dangerous good in sense of this transport regulation.

14.2. UN proper shipping name: No dangerous good in sense of this transport regulation.

14.3. Transport hazard class(es): No dangerous good in sense of this transport regulation.

14.4. Packing group: No dangerous good in sense of this transport regulation.

14.5. Environmental hazards

ENVIRONMENTALLY HAZARDOUS: No

14.6. Special precautions for user

Personal protection equipment: see section 8

14.7. Maritime transport in bulk according to IMO instruments

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulatory information

Restrictions on use (REACH, annex XVII):

Entry 75

Directive 2010/75/EU on industrial emissions: 0,0%

Directive 2004/42/EC on VOC in paints and varnishes: 0,0%

Information according to Directive 2012/18/EU (SEVESO III): Not subject to 2012/18/EU (SEVESO III)

National regulatory information

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers.

Water hazard class (D): 1 - slightly hazardous to water

Additional information

3403 1990

15.2. Chemical safety assessment

Chemical safety assessments for substances in this mixture were not carried out.

SECTION 16: Other information

Changes

This data sheet contains changes from the previous version in section(s): 1,2,4,6,7,9,11,12,15.

AICS (Australien), DSL (Kanada), IECSC (China), REACH (Europäische Union), ENCS (Japan), ISHL (Japan), KECI (Korea), NZIoC (Neuseeland), PICCS (Philippinen), TSCA (USA)

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

Jokisch Monos Prix F2S

Revision: 24.11.2025

Product code: 672

Page 11 of 11

Abbreviations and acronyms

Skin Irrit. 2: Skin irritation, hazard category 2

Repr. 2: Reproductive toxicity, hazard category 2

Aquatic Acute 1: Hazardous to the aquatic environment, hazard category: Acute 1

Aquatic Chronic 1: Hazardous to the aquatic environment, long-term hazard category: Chronic 1

ADR: Accord européen sur le transport des marchandises dangereuses par Route
(European Agreement concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service

LC50: Lethal concentration, 50%

LD50: Lethal dose, 50%

Relevant H and EUH statements (number and full text)

H315 Causes skin irritation.

H361f Suspected of damaging fertility.

H400 Very toxic to aquatic life.

H410 Very toxic to aquatic life with long lasting effects.

Further Information

The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights. The receiver of our product is singularly responsible for adhering to existing laws and regulations. The information is based on the present level of our knowledge. It does not, however, give assurance of product properties and establishes no contract legal rights.

(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)