

TECHNICAL DATA SHEET

JOKISCH MIGMA RINO ESR (Jokisch Anti foam fluid for Bor- & Amine free KSS)

Highly effective defoamer for water soluble Mineral oil-containing cooling lubricants.

Chlorine free - amine free - nitrite free - free of boric acid - free of biocides

APPLICATION

Defoamer for water soluble mineral oil-containing and amine-free cooling lubricants containing sulfonate-containing emulsifier systems. Premixed with water or existing emulsion. Add to highly turbulent place (but not before the filter). Before each new addition it is necessary to wait until a thorough mixing has occurred (should be added in portions). The defoamer should be added until a sufficient foam collapse occurred.

CHARACTERISTICS

Provides maximum compatibility with the usual subsequent processes. After washing machined parts can be painted or coated without problems.

PROPOSED CONCENTRATION

We recommend a concentration of 0,3% - 1%

TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MIGMA RINO ESR
Kin. viscosity at 20°C	mm ² /s	ASTM D 7042	190
Density at 20°C	g/cm ³	DIN EN ISO 12185	0,92
pH-value at 20°C	-	DIN 51369	8,5

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this.

STORAGE

Storage temperature: 5 – 40°C
Storage time: 12 months

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