

# TECHNICAL DATA SHEET

## **JOKISCH MONOS ATOS U3P** (Jokisch HFF 22 CF)

Drawing and stamping oil for hydroforming and fine stamping.

**Characteristics: High-pressure additives, increased tool life during forming and fine-cutting processes**

### APPLICATION

Specially optimized for the forming and fine-cutting process. Exactly matched high-pressure additives allow for the most severe machining operations, mainly stainless and high-alloyed steel.

### CHARACTERISTICS

Through the use of high-quality, paraffinic base oils, this oil has a very low mist foaming tendency and guarantees a long tool life.

### TECHNICAL SPECIFICATIONS

	UNIT	METHOD	JOKISCH MONOS ATOS U3P
Kin. viscosity at 40°C	mm <sup>2</sup> /s	ASTM D 7042	168
Density at 20°C	g/cm <sup>3</sup>	DIN EN ISO 12185	0,92
Flash point	°C	-	180

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this

### STORAGE

Storage temperature: 5 – 40°C  
Storage time: 36 months