

TECHNICAL DATA SHEET

JOKISCH MONOS ATOS M3B (Jokisch SD 401)

Particularly suitable for severe to severest machining operations at medium speed in turning, milling and gear cutting machines.

High corrosion protection - high cutting speeds – low abrasion

APPLICATION

Machine cutting oil, suitable for all types of metalworking.
Not suitable for non-ferrous metals.

CHARACTERISTICS

It is a special combination of low-aromatic mineral oil and natural oils, which make it possible to pump this oil without thickening it.

- High cutting speeds
- Low tool wear
- Very good and clean surfaces
- High corrosion protection
- Highest precision
- Liquid residuals
- Easily degreasable by alkaline or cold cleaners

TECHNICAL SPECIFICATIONS

	Unit	METHOD	JOKISCH MONOS ATOS M3B
Kin. viscosity at 20°C	mm ² /s	ASTM D 7042	94,50
Density at 20°C	g/cm ³	EN ISO 12185	0,96
Flash point	°C	DIN EN 57	121

This information is based on the latest state of knowledge. They are intended to describe the product and thus do not have the meaning to assure certain properties. A liability can not be derived from this

STORAGE

Storage temperature: 5 – 40°C
Storage time: 36 months

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